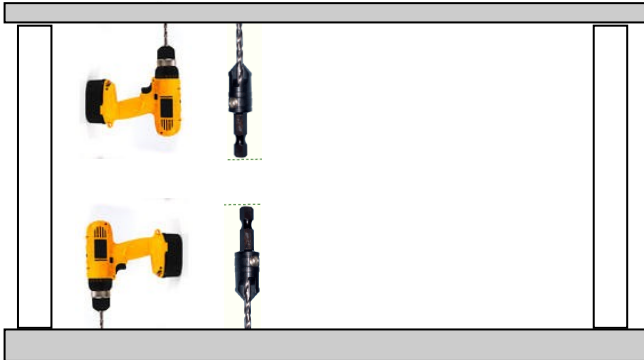


**Designed Patented & Manufactured In Australia.**



### Step 1

Make up a template to pre-drill the base (floor) and underside of the handrail with even spaces. This reduces time of measuring each hole to be drilled.

### Step 2

Drill each hole from template using a 1/8 drill bit.

### Step 3

Using the counter bore drill bit, drill approximately 9– 10mm in depth of the counter bore drill bit for spigots.



### Step 4

Insert the Phillips drive bit into the timber spigot ensuring to apply pressure to secure the fitting into the timber. Drive the component into the timber until the lip of the spigot sits flush with the timber face. Allow component to rotate as this is the tensioning system.



Phillips Spigot Drive Bit.

### Step 5

#### Cable Tension Spanner set.



Turning the timber spigot clockwise by hand, tension the pre-swaged cable and swage stud. This is done at both ends.

Using the cable tension spanners, hold the swage stud with spanner #1 and rotate the timber spigot clockwise with spanner #2 until the required tension is achieved. To lock the system off, hold the spigot with spanner #2 (do not rotate) and tighten the 8mm AF locking nut with spanner #3.